



Crib Assembly Instructions



Winsor Nursery Furniture

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**Read all instructions and warnings
BEFORE assembly and use of this crib.**

**KEEP THESE INSTRUCTIONS
FOR FUTURE USE.**

Failure to follow these warnings and assembly instructions could result in injury or possible death.

NEVER use this product if there are any loose or missing fasteners, loose joints, broken parts or torn mesh or fabric.

BEFORE each usage, check the tightness of all bolts and fasteners and inspect crib for damaged hardware, loose joints, missing parts or sharp edges.

DO NOT use crib if any parts are missing or broken.

Contact Bunkie Cribs LLC for replacement parts.
Never substitute parts.

Two adult assembly recommended

**Tools Required: Allen Wrench (included),
Rubber Mallet, Standard and Phillips Screwdrivers.**

Should you wish to add additional units to an existing C-2, C-4, or C-6 Bunkie, please contact us for information regarding simple and cost-effective ways to do so.



C-2 Bunkie Crib



C-4 Bunkie Crib

This Bunkie crib conforms to the applicable regulations promulgated by the Consumer Product Safety Commission.



WARNING



**Failure to follow these warnings and the instructions
could result in serious injury or death!**

Read all instructions and warnings BEFORE assembly and use of this crib.

- Unpack carton and identify all parts.
- NEVER use this product if there are any loose or missing fasteners, loose joints, broken parts or torn mesh/fabric. Check before assembly and periodically during use the tightness of all bolts and fasteners and inspect crib for damaged hardware, loose joints, missing parts or sharp edges. NEVER use crib if any parts are missing or broken. Contact Bunkie Cribs LLC for replacement parts. Never substitute parts. NEVER alter construction of the unit.
- Choking hazard - Crib assembly hardware includes small parts. Keep small parts away from children until fully assembled. Remove and dispose mattress plastic protective cover before use.
- **Infants can suffocate** in gaps between a mattress too small or too thick and the side of crib. Infants can also suffocate on soft bedding. NEVER add a mattress, pillow, comforter, padding or bumper pads.
- Use ONLY the mattress provided by the manufacturer (which must be at least 39 inches long by 24 inches wide and not more than 3 inches thick.)
- NEVER use a water mattress with this crib.
- NEVER use plastic shipping bags or other plastic film as mattress covers not sold and intended for that purpose. These can cause suffocation.
- The product, including side rails, must be fully erected prior to use.
- NEVER LEAVE A CHILD UNATTENDED IN CRIB. Always provide the supervision necessary for the continued safety of child. When used for playing, never leave child unattended.
- NEVER leave child in crib with side lowered. Be sure side is in raised and locked position whenever child is in crib.
- Discontinue use of the crib for children who are able to climb out or when they reach the height of 30 inches (89 cm).
- To avoid injuries, do not allow children to climb or play on or under the crib.
- Strings can cause strangulation! NEVER place items with a string around a child's neck such as hood strings or pacifier cords. NEVER suspend strings over crib or attach strings to toys.
- NEVER place crib near a window where cords from blinds or drapes can strangle a child.
- Child can become entrapped and die when improvised netting or covers are placed on top of product. NEVER add such items to confine child in product.
- When child is able to pull to standing position, remove bumper pads, large toys, and other objects that could serve as steps for climbing out.
- To reduce the risk of SIDS, pediatricians recommend healthy infants be placed on their back to sleep, unless otherwise advised by your physician.
- The Rolling Crib is not an evacuation crib.
- NEVER move assembled cribs, especially C-4 or larger units. Unassemble these units before moving.
- Your crib may be cleaned with a non toxic mild soap or a soft dry cloth. Avoid using furniture polish or cleaning agents that may be hazardous to children.

Bunkie  *Cribs*
FURNITURE

* The C-2 Crib consists of one Rolling Crib and one C-2 Upper Crib. The C-4 Crib consists of two Rolling Cribs, a C-2 Upper Crib and an Add-On Upper Crib. The C-6 Crib consists of three Rolling Cribs, a C-2 Upper Crib and two Add-On Cribs. The Add-On parts are included with the Add-on Crib Only. The Add-On Upper End Panel and Add-On Lower Frame parts are substituted for the RSF and LSF Lower Frames and RSF and LSF Upper End Panels. An Add-On is not a stand alone assembly, rather an expansion of the C-2 Crib to make a C-4.

Q. Barrel Nut (24)



R. Connecting Bolt (24)



S. Pivoting Crib Caster (2)
T. Left Fixed Crib Caster (1)
U. Right Fixed Crib Caster (1)



CHECKLIST OF PARTS			Component of			Quantity Per Assembly		
#	Description	Size	Rolling Crib	C-2 Upper Crib	A-O Upper Crib	C-2	C-4	C-6
A	Rolling Crib End Panel	26 1/4" x 26 1/2"	2			2	4	6
B	Rolling Crib Back Panel	39" x 25"	1			1	2	3
C	Mattress Support Panel	39 1/2" x 24 1/2"	1	1	1	2	4	6
D	Mattress Support Rail	39" x 2"	1	1	1	2	4	6
E	Rolling Crib Stationary Gate	39" x 25"	1			1	2	3
F	Mattress	39" x 24" x 3"H	1	1	1	2	4	6
G	RSF Lower Frame	29 3/4" x 26"		1*		1	1	1
H	LSF Lower Frame	29 3/4" x 26"		1*		1	1	1
I	RSF Upper End Panel	26 1/2" x 26" x 3"		1*		1	1	1
J	LSF Upper End Panel	26 1/2" x 26" x 3"		1*		1	1	1
K	Upper Crib Back Panel	39" x 28 1/4"		1	1	1	2	3
L	Upper Hinged Gate	39" x 25"		1	1	1	2	3
M	Bottom Front Rail	43" x 2 5/8"		1	1	1	2	3
N	Bottom Back Rail	39" x 2 1/2"		1	1	1	2	3
O	Add-On Upper End Panel	26 1/2" x 26" x 5"			1*	0	1	2
P	Add-On Lower Frame	29 3/4" x 26" x 5"			1*	0	1	2
Q	Barrel Nut		8	16	12	24	44	64
R	Connecting Bolt		8	16	14	24	46	68
S	Pivoting Crib Caster		2			2	4	6
T	Left Fixed Crib Caster		1			1	2	3
U	Right Fixed Crib Caster		1			1	2	3
V	Caster Screw		4			4	8	12
W	Leveler			4	4	4	6	8
X	Tipping Restraint Packet			2	2	2	4	6
Y	Allen Wrench (4 mm Tool)					1	2	3

V. Caster Screw (4)



W. Leveler (4)



Y. Allen Wrench (1)

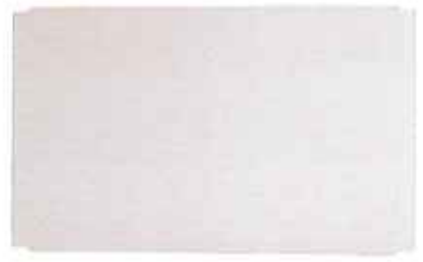




A. Rolling Crib End Panel (2)



B. Rolling Crib Back Panel (1)



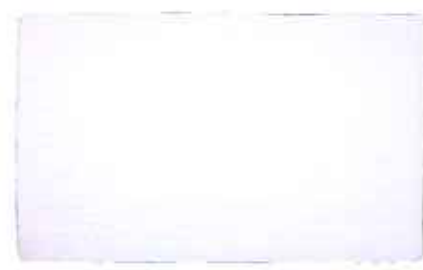
C. Mattress Support Panel (2)



D. Mattress Support Rail (2)



E. Rolling Crib Stationary Gate (1)



F. Mattress (2)



G. RSF Lower Frame (1)



H. LSF Lower Frame (1)



I. RSF Upper End Panel (1)



J. LSF Upper End Panel (1)



K. Upper Crib Back Panel (1)



L. Upper Hinged Gate (1)



M. Bottom Front Rail (1)



N. Bottom Back Rail (1)

X. Tipping Restraint Packet (1)



* Add-On Parts

O. Add-on Upper End Panel (1)



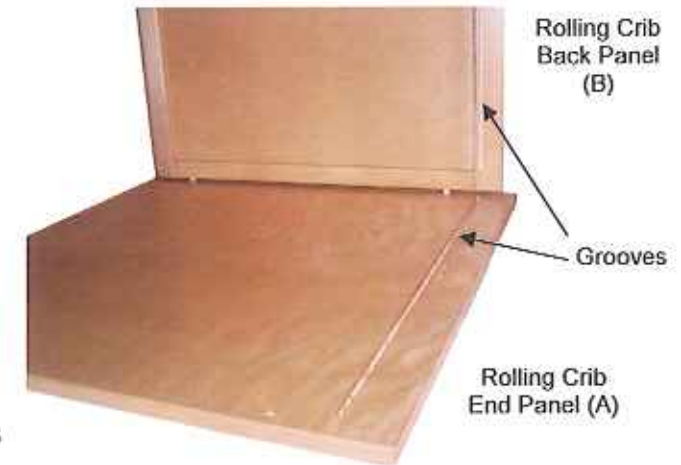
P. Add-on Lower End Frame (1)



Step 1: Carefully check shipment when received for possible damage.
Please report any damage immediately to a representative of Bunkie Cribs.

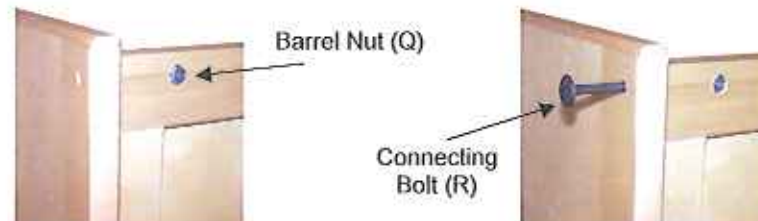
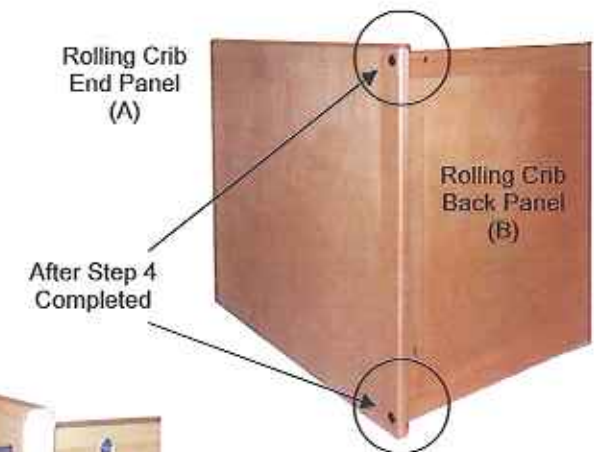
Step 2: Lay out components based on [Checklist of Parts](#) on page four of these instructions.

Rolling Crib Assembly



Step 3: Lay a Rolling Crib End Panel (A) flat on the floor with the groove side up. Line up the two dowels on the Rolling Crib Back Panel (B) with the locating holes in the Rolling Crib End Panel (A) so that the grooves in the two pieces are perpendicular. Press down on the Back Panel (B) firmly to insert the dowels into the holes tightly. You may need to pound the Back Panel (B) down with a rubber mallet to completely insert the dowels into the End Panel

Step 4: Tilt the two assembled pieces upright so that the grooves are parallel to the floor. Insert the plain end of a Barrel Nut (Q) into the upper hole on the outside of the Back Panel (B) so that the slot on the Barrel Nut (Q) is in horizontal position. Insert a Connecting Bolt (R) into the corresponding hole on the End Panel (A). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is almost tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage. Repeat for the lower set of holes.



Step 5:

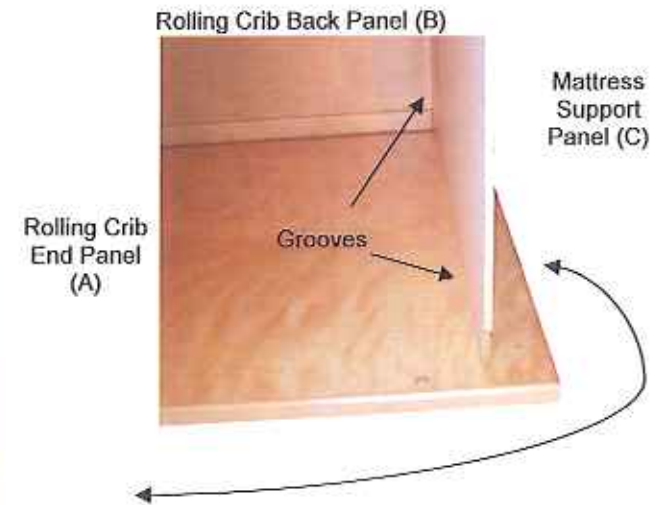
Lay the assembled parts back on the floor on the Rolling Crib End Panel (A). Insert a Mattress Support Panel (C) into the grooves of the assembly. Press firmly down on the Mattress Support Panel (C) until it goes into both grooves.

Step 6:

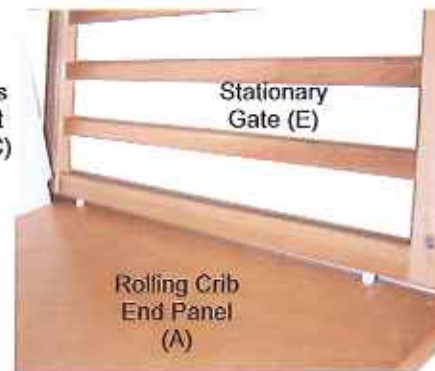
Insert the dowels on a Mattress Support Rail (D) into the Rolling Crib End Panel (A) locating holes which are under the Mattress Support Panel (C). Press firmly down on the Mattress Support Rail (C) until the pieces come tightly together. You may need to pound the Mattress Support Rail (C) down with a rubber mallet to completely insert the dowels into the Rolling Crib End Panel (A).

Step 7:

Insert the dowels on the Rolling Crib Stationary Gate (E) into the Rolling Crib End Panel (A) locating holes, making sure the Mattress Support Panel (C) goes into the groove in the Stationary Gate (E). Press firmly down on the Stationary Gate (E). You may need to pound the Stationary Gate (E) down with a rubber mallet to completely insert the dowels into the Rolling Crib End Panel (A).



Mattress Support Panel (C)



After Step 7 Completed



Step 8:

Place second Rolling Crib End Panel (A) in place, lining up all six locating holes with the dowels on the Rolling Crib Back Panel (B), Rolling Crib Stationary Gate (E) and Mattress Support Rail (D), making sure the Mattress Support Panel (C) goes into the groove on the second Rolling Crib End Panel (A). Press firmly down on the Rolling Crib End Panel (A) until all the pieces come together. You may need to pound the Rolling Crib End Panel (A) down with a rubber mallet to completely insert all six dowels into the Rolling Crib End Panel (A), bringing all the pieces tightly together. Check that the Mattress Support Panel (C) is completely inserted into the grooves on all four sides at the bottom of the Rolling Crib.



Step 9:

Insert a Barrel Nut (Q) into the upper hole on the outside of the Rolling Crib Back Panel (B) so that the slot on the Barrel Nut (Q) is horizontal with the rail. Insert a Connecting Bolt (R) into the corresponding hole on the Rolling Crib End Panel (A). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is almost tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage. Repeat for the other three corners of the Rolling Crib End Panel (A). Flip the unit over so that the first Rolling Crib End Panel (A) is up. Fasten the two remaining corners for the Rolling Crib Stationary Gate (E) to the Rolling Crib End Panel (A) for this side. Now, all eight corners should be fastened with a Barrel Nut (Q) and Connecting Bolt (R).



Step 10:

Place Rolling Crib unit with bottom side up to attach Crib Casters (S,T,U). Two types of casters have been provided for the Rolling Crib for ease of use. The Pivoting Casters (S) are attached to the front of the Rolling Crib End Panels (A) and the Fixed Casters (T,U) are attached to the back of the Rolling Crib End Panels (A).



With larger of the two holes on a Pivoting Crib Caster (S) bracket facing towards the outside, place one of the two Pivoting Crib Casters (S) onto the front corner of the bottom of Rolling Crib End Panel (A). Line up the outer hole on Pivoting Crib Caster (S) bracket with the hole on the Rolling Crib End Panel (A). With a Phillips Screwdriver, fasten the Pivot Crib Caster (S) using a Caster Screw (V) from the outside of the Rolling Crib End Panel (A). Make sure the Caster Screw (V) is attached very tightly to the Rolling Crib End Panel (A). Repeat for the other Pivoting Crib Caster (S) at the opposite front corner.

Identify the Left Fixed Crib Caster (T) as the one with the stem of the caster on the right when the larger of the two holes on the bracket are facing you. Place the Left Fixed Caster (T) on the LSF back corner of the Rolling Crib so that the larger hole on the caster bracket is on the outside and the stem of the caster is towards the front and the caster wheel is to the back of the Rolling Crib. With a Phillips Screwdriver, fasten the Left Fixed Crib Caster (T) using a Caster Screw (V) from the outside of the Rolling Crib End Panel (A). Make sure the Caster Screw (V) is attached very tightly to the Rolling Crib End Panel (A).

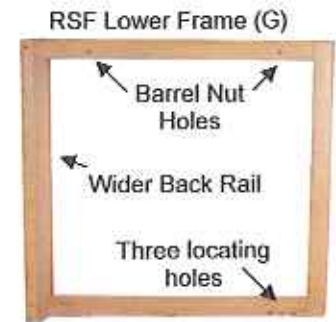
Repeat for the Right Fixed Crib Caster (U) at the RSF back corner of the Rolling Crib.

Step 11: Turn Rolling Crib into the upright position. With the Allen Wrench (Y), make sure all **eight** Connecting Bolts (R) are very tight. Remove and dispose the protective plastic bag from a Mattress (F). Place Mattress (F) into the Rolling Crib. The Rolling Crib is now ready for use. Repeat these steps for any additional Rolling Cribs received.



Upper Crib Assembly

Step 12: Identify the Right Side Facing (RSF) Lower Frame (G). When holding the wider back rail of the RSF Lower Frame (G) in your left hand, the three locating holes are in the lower right corner facing you. If you only see two locating holes instead of three, you are holding the Left Side Facing (LSF) Lower Frame (H). The three holes indicate the inside of the frame.

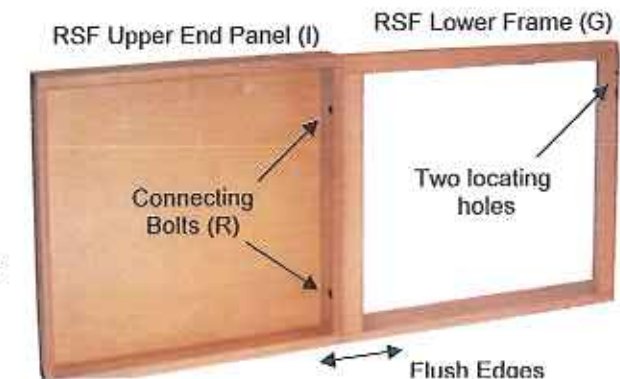


Step 13: Insert the plain end of a Barrel Nut (Q) into each of the two holes in the top rail of the RSF Lower Frame (G) so that the slot of the Barrel Nuts are horizontal with the rail. Turn the RSF Lower Frame (G) counter clockwise so that the wider rail is flat on the floor.

Step 14: Identify the Right Side Facing (RSF) Upper End Panel (I). When looking at the flat side with the groove along the bottom, the RSF Upper End Panel (I) has the metal latch slot in the upper right corner. You are looking at the inside of the end panel. Turn the RSF Upper End Panel (I) counter clockwise so that the metal latch slot is along the top.



Step 15: Slide the Right Side Facing (RSF) Upper End Panel (I) and the RSF Lower Frame (G) together so that the outsides are flush. Insert a Connecting Bolt (R) into the hole on the outside of the RSF Upper End Panel (I) so that it engages with the Barrel Nut (Q) in the RSF Lower Frame (G) from Step 13. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage. Repeat for the other set of holes. Put this assembly aside.



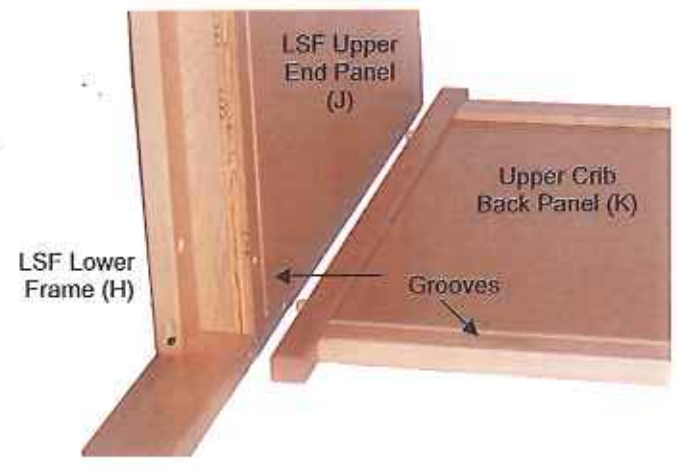
Step 16: Identify the Left Side Facing (LSF) Lower Frame (H). When holding the wider back rail of the LSF Lower Frame (H) in your right hand, the three locating holes are in the lower left corner facing you. The three holes indicate the inside of the frame. Identify the Left Side Facing (LSF) Upper End Panel (J). When looking at the flat side with the groove along the bottom, the LSF Upper End Panel (I) has the metal latch slot in the upper left corner. **Repeat Steps 13-15 with these two LSF parts.**

Step 17:

Place Upper Crib Back Panel (K) flat on the floor so that the groove on the Upper Crib Back Panel (K) is perpendicular to the groove on the LSF Upper End Panel (J).

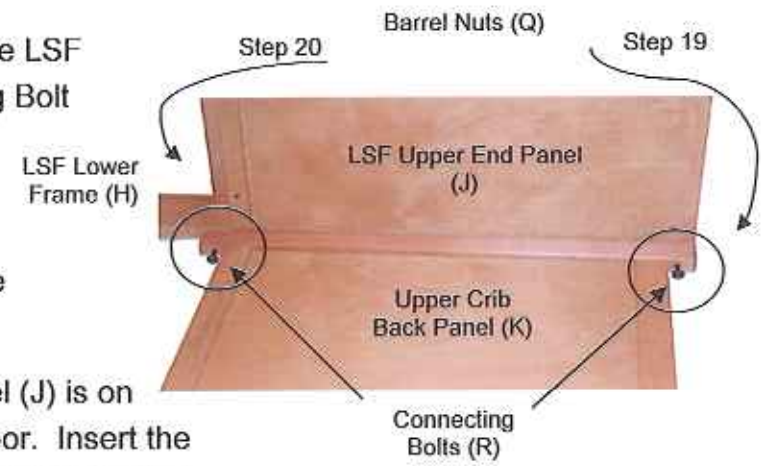
Step 18:

Slide the dowels on the Upper Crib Back Panel (K) into the locating holes in the LSF Upper End Panel (J) until the pieces fit tightly together.



Step 19:

Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the LSF Upper End Panel (J) at the top of the Upper Crib. Insert a Connecting Bolt (R) into the hole on the end of the Upper Crib Back Panel (K) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

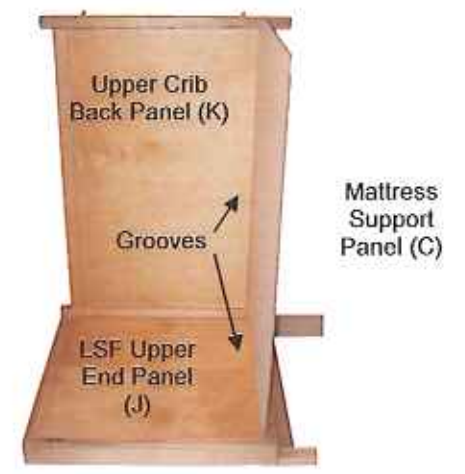


Step 20:

Carefully rotate the assembled parts so that the LSF Upper End Panel (J) is on the floor and the Upper Crib Back Panel (K) is perpendicular to the floor. Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the LSF Lower Frame (H) where the parts come together. Insert a Connecting Bolt (R) into the hole on the bottom end of the Upper Crib Back Panel (K) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

Step 21:

Insert a Mattress Support Panel (C) into the grooves of the two parts. Press firmly down on the Mattress Support Panel (C) until it goes into both grooves



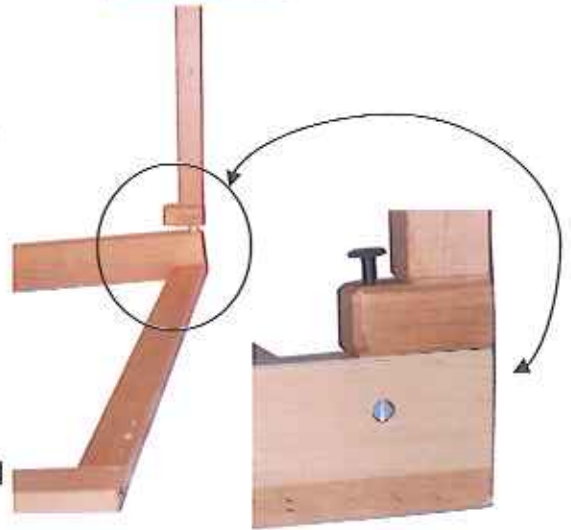
Step 22:

Insert the dowels on a Mattress Support Rail (D) into the LSF Upper End Panel (J) locating holes which are under the Mattress Support Panel (C). Press firmly down on the Mattress Support Rail (C) until the pieces come tightly together. You may need to pound the Mattress Support Rail (C) down with a rubber mallet to completely insert the dowels into the LSF Upper End Panel (J).



Step 23:

Insert the dowel on the Bottom Back Rail (N) into the wider back rail of LSF Lower Frame (H) locating hole so that the end piece on the Bottom Back Rail (N) points to the top of the Upper Crib and the bottoms of the two components are flush and perpendicular. Press firmly down on the Bottom Back Rail (N) until the pieces come tightly together. You may need to pound the Bottom Back Rail (N) down with a rubber mallet to completely insert the dowel into the LSF Lower Frame (H).

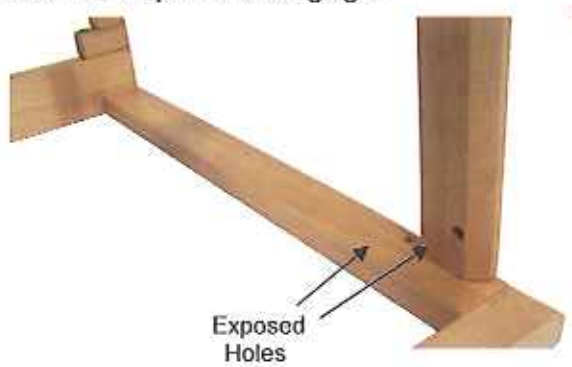


Step 24:

Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the LSF Lower Frame (H) where the parts come together. Insert a Connecting Bolt (R) into the hole on the end piece on the Back Bottom Rail (N) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

Step 25:

Insert the dowel on Bottom Front Rail (M) into the center of the three holes on the other side of the LSF Lower Frame (H). Use the dowel on the Bottom Front Rail (M) so that the hole in the top of the Bottom Front Rail (M) is towards the front and the back of the three holes on the LSF Lower Frame (H) remains exposed. The exposed hole on the LSF Lower Frame (H) is only used with Add-on Crib Assembly (Step 50).

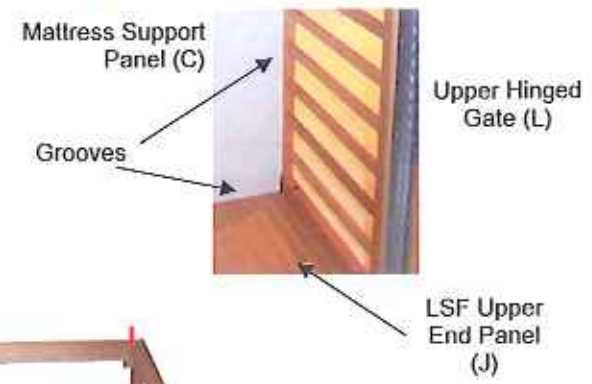


Exposed Holes

After Step 25 Completed



Step 26: Insert the dowels on Upper Hinged Gate (L) into the LSF Upper End Panel (J) making sure the Mattress Support Panel (C) fits tightly into the groove on the Upper Hinged Gate (L).



If assembling a C-4 with an Add-On Crib, skip to Step 35

Step 27: Place the RSF End Assembly made from the RSF Upper End Panel (I) and the RSF Lower Frame (G) in Step 15 and set it on the Crib Assembly, carefully lining up all **eight** locating holes (indicated with red numbers on picture) in the RSF End Assembly with the corresponding dowels on the Crib Assembly. Fit the Mattress Support Panel (C) tightly into the groove on the Right End Assembly. You may need to pound the RSF End Assembly down with a rubber mallet at each dowel to completely insert the dowels into the Crib Assembly.



Step 28: Tightly fasten **six** sets of Barrel Nut (Q) and Connecting Bolt (R) into the spots indicated on the picture in red by inserting the plain end of the Barrel Nut (Q) in the larger of the set of holes and inserting a Connecting Bolt (R) into the other hole. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.



Step 29: Screw in the **four** Levelers (W) into the bottom of the Crib Assembly.



Step 30: With two adults, tilt the Upper Crib Assembly into the upright position.

Step 31:

Tightly fasten **three** sets of Barrel Nut (Q) and Connecting Bolt (R) into the spots indicated on the picture in red on the left side of the Upper Crib Assembly by inserting the plain end of the Barrel Nut (Q) in the larger of the set of holes and inserting a Connecting Bolt (R) into the other hole. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

Step 32:

Go back to all **16 sets** of Barrel Nut (Q) and Connecting Bolt (R) fasteners to check carefully that they are tightly secure. Position the Upper Crib Assembly in the place of use. Adjust the Levelers (W) by turning them one at a time to stabilize the Upper Crib Assembly on the floor.

Step 33:

Install both Tipping Restraint Package (X) contents as instructed on the packages.

Step 34:

Remove and dispose the protective plastic bag from a Mattress (F). Place Mattress (F) into the Upper Crib. Roll the Rolling Crib under the Upper Crib. The C-2 Bunkie is now ready for use.



C-4 Crib

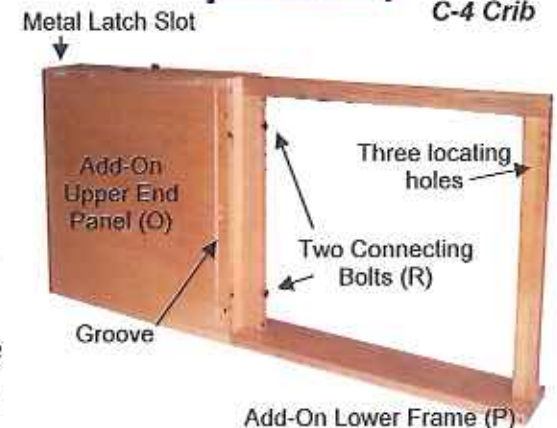
To assemble a C-4 crib, a C-2 crib with an Add-On Crib, start here after Step 26

Step 35:

Identify the Add-on Upper End Panel (O) as the End Panel with a groove and metal latch slot on both sides. Turn the Add-on Upper End Panel (O) on its side so that the metal latch slots are along the top. Identify the Add-on Lower Frame (P) as the frame with the 5" wider back rail. Stand the Add-on Lower Frame (P) on the floor so that the frame rests on this 5" wider back rail.

Step 36:

Slide the Add-on Upper End Panel (O) and the Add-on Lower Frame (P) together so that the outsides are flush and the metal latch slots are on one end and the three locating holes are on the other. Insert a Connecting Bolt (R) into each of the two holes in the middle of the Add-on Lower Frame (P) so that it engages with the metal inserts in the Add-on Upper End Panel (O). Using the provided Allen Wrench (Y), tighten each Connecting Bolt (R) until very tight.



Add-On Lower Frame (P)

Step 37:

Place the Add-On End Assembly made from the Add-on Upper End Panel (O) and the Add-On Lower Frame (P) in Step 36 and set it on the Crib Assembly, carefully lining up all **eight** locating holes (indicated with red numbers on picture) and the groove in the Add-On End Assembly with the corresponding dowels from the assembled parts on the Crib Assembly. Fit the Mattress Support Panel (C) tightly into the groove on the Add-on End Assembly. You may need to pound the Add-on End Assembly down with a rubber mallet at each dowel to completely insert the dowels into the Crib Assembly.



Step 38:

Tightly fasten **six** sets of Barrel Nut (Q) and Connecting Bolt (R) into the spots indicated on the picture in red by inserting the plain end of the Barrel Nut (Q) in the larger of the set of holes and inserting a Connecting Bolt (R) into the other hole. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.



Step 39:

Screw in the **four** Levelers (W) into the bottom of the Crib Assembly.

Step 40:

With two adults, tilt the Upper Crib Assembly into the upright position.

Step 41:

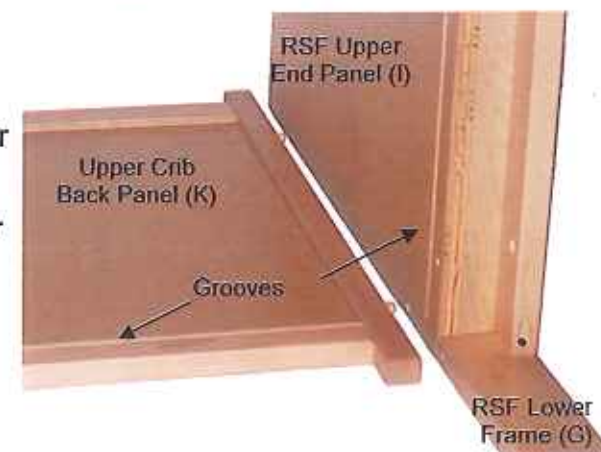
Tightly fasten **three** sets of Barrel Nut (Q) and Connecting Bolt (R) into the spots indicated on the picture in red on the left side of the Upper Crib Assembly by inserting the plain end of the Barrel Nut (Q) in the larger of the set of holes and inserting a Connecting Bolt (R) into the other hole. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.



Assembly of additional Upper Crib Section

Step 42:

Place Upper Crib Back Panel (K) flat on the floor so that the groove on the Upper Crib Back Panel (K) is facing up. Stand the RSF Upper End Panel (I) from Step 15 on its side so that the groove in the RSF Upper End Panel (I) is perpendicular to the groove in the Upper Crib Back Panel (K).

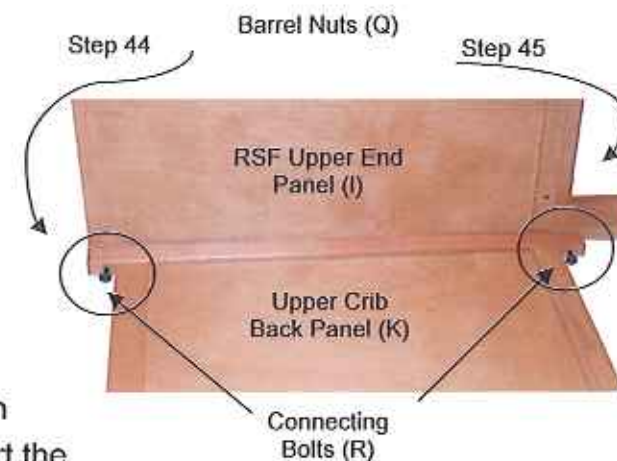


Step 43:

Slide the dowels on the Upper Crib Back Panel (K) into the locating holes in the RSF Upper End Panel (I) until the pieces fit tightly together.

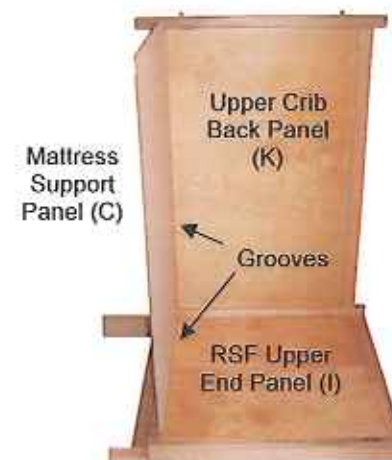
Step 44:

Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the RSF Upper End Panel (I) at the top of the Upper Crib. Insert a Connecting Bolt (R) into the hole on the end of the Upper Crib Back Panel (K) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.



Step 45:

Carefully rotate the assembled parts so that the RSF Upper End Panel (I) is on the floor and the Upper Crib Back Panel (K) is perpendicular to the floor. Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the RSF Lower Frame (G) where the parts come together. Insert a Connecting Bolt (R) into the hole on the bottom end of the Upper Crib Back Panel (K) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.



Step 46:

Insert a Mattress Support Panel (C) into the grooves of the two parts. Press firmly down on the Mattress Support Panel (C) until it goes into both grooves.

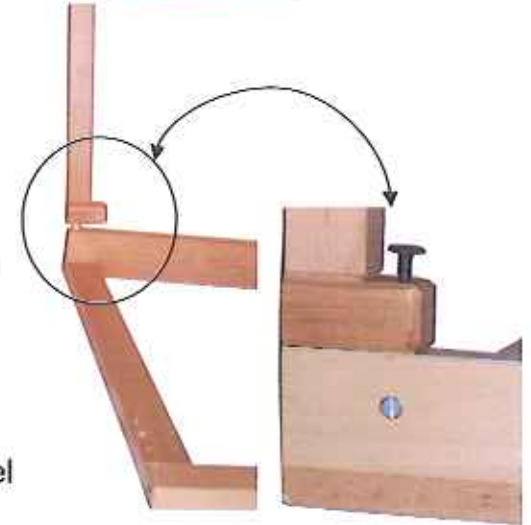
Step 47:

Insert the dowels on a Mattress Support Rail (D) into the RSF Upper End Panel (I) locating holes which are under the Mattress Support Panel (C). Press firmly down on the Mattress Support Rail (C) until the pieces come tightly together. You may need to pound the Mattress Support Rail (C) down with a rubber mallet to completely insert the dowels into the RSF Upper End Panel (I).



Step 48:

Insert the dowel on the Bottom Back Rail (N) into the wider back rail of RSF Lower Frame (G) locating hole so that the end piece on the Bottom Back Rail (N) points to the top of the Upper Crib and the bottoms of the two components are flush and perpendicular. Press firmly down on the Bottom Back Rail (N) until the pieces come tightly together. You may need to pound the Bottom Back Rail (N) down with a rubber mallet to completely insert the dowel into the RSF Lower Frame (G).

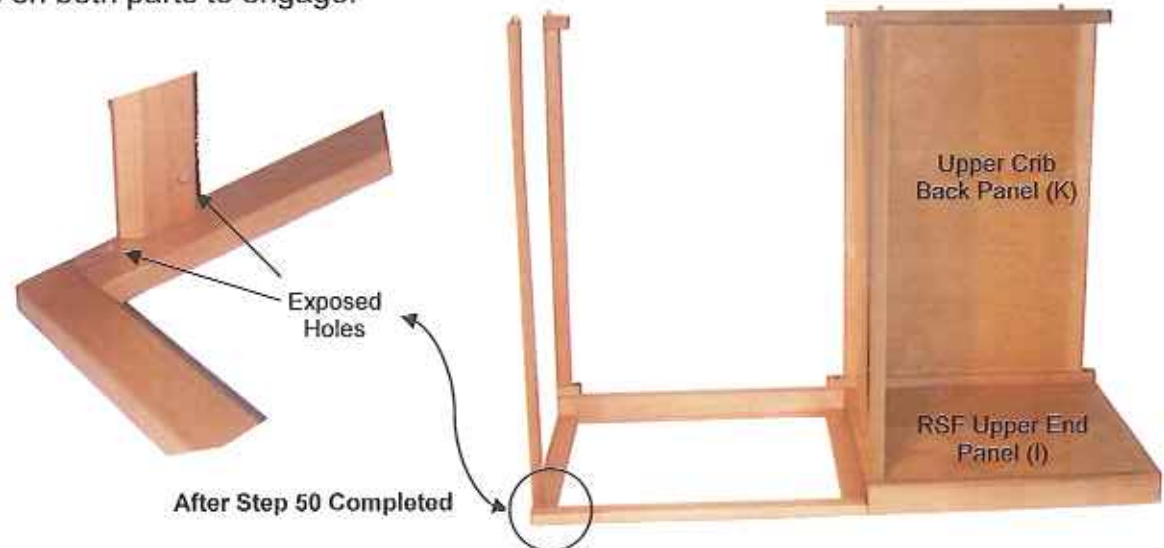


Step 49:

Insert the plain end of a Barrel Nut (Q) in the hole on the outside of the RSF Lower Frame (G) where the parts come together. Insert a Connecting Bolt (R) into the hole on the end piece on the Back Bottom Rail (N) so that it engages with the Barrel Nut (Q). Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

Step 50:

Insert the dowel on Bottom Front Rail (M) into the center of the three holes on the other side of the RSF Lower Frame (G). Use the dowel on the Bottom Front Rail (M) so that the hole in the top of the Bottom Front Rail (M) is towards the back and the front of the three holes on the RSF Lower Frame (G) remains exposed.



Step 51: Insert the dowels on Upper Hinged Gate (L) into the RSF Upper End Panel (I) making sure the Mattress Support Panel (C) fits tightly into the groove on the Upper Hinged Gate (L).

Step 52: Screw in the two Levelers (W) into the bottom of the Right Side Crib Assembly.

Step 53: With at least two adults, place the entire Right Side Crib Assembly made in Steps 42 - 51 upright next to the Crib Assembly made in Steps 17 - 41, carefully lining up all **eight** locating holes and the groove in the Add-on End Assembly with the corresponding dowels on the Right Side Crib Assembly. Fit the Mattress Support Panel (C) tightly into the groove on the Add-on End Assembly. You may need to pound the Crib Assembly with a rubber mallet at each end to completely insert the dowels into the Crib Assembly.

Step 54: Tightly fasten **six** sets of Barrel Nut (Q) and Connecting Bolt (R) into the spots indicated on the picture in red by inserting the plain end of the Barrel Nut (Q) in the larger of the set of holes and inserting a Connecting Bolt (R) into the other hole. Using the provided Allen Wrench (Y), tighten the Connecting Bolt (R) until it is very tight. If necessary, use a screwdriver to rotate the Barrel Nut (Q) to create the proper alignment to allow the threads on both parts to engage.

Step 55: Go back to all **30** Connecting Bolt (R) fasteners to check carefully that they are tightly secure. Position the C-4 Upper Crib Assembly in the place of use. Adjust the Levelers (W) by turning them one at a time to stabilize the C-4 Upper Crib Assembly on the floor.

Step 56: Install all Tipping Restraint Packages (X) contents as instructed on the package.

Step 57: Remove and dispose the protective plastic bag from a Mattress (F). Place Mattress (F) into the Add-on Upper Crib. Roll the Rolling Cribs in place under the Upper Cribs. The C-4 Bunkie is now ready for use.

For C-6 or larger, Repeat Steps 42 - 57, using the Additional Add-on Upper End Panel (O) and Add-on Lower Frame (P) for each additional Add-on received.

